

	Cummins Inc. Columbus, Indiana 47201 EXHAUST EMISSIONS DATA SHEET	Basic Engine Model: 6BTA5.9-G3	Curve Number: FR-91232 @ 1500 RPM FR-91231 @ 1800 RPM	<i>G-DRIVE</i> B5.9
		Engine Critical Parts List: CPL: 8387	Date: 6Dec06	
Displacement : 5.88 litre (359.0 in³)		Bore : 102 mm (4.02 in.) Stroke : 120 mm (4.72 in.)		
No. of Cylinders : 6		Aspiration : Turbocharged and Aftercooled		
Emissions Control Device : Turbocharger				

Engine Speed RPM	Standby Power		Prime Power		Continuous Power	
	kWm	BHP	kWm	BHP	kWm	BHP
1500	135	181	122	164	TBD	TBD
1800	154	207	140	188	TBD	TBD

Exhaust Emissions Data @ 1500 RPM

<u>Component</u>	Standby Power	Prime Power	Continuous Power
	g/BHP-h	g/BHP-h	g/BHP-h
HC (Total Unburned Hydrocarbons)	0.10	0.11	N/A
NOx (Oxides of Nitrogen as NO ₂)	7.23	6.80	N/A
CO (Carbon Monoxide)	4.78	3.66	N/A
PM (Particulate Matter)	0.80	0.73	N/A

Exhaust Emissions Data @ 1800 RPM

<u>Component</u>	Standby Power	Prime Power	Continuous Power
	g/BHP-h	g/BHP-h	g/BHP-h
HC (Total Unburned Hydrocarbons)	0.16	0.20	N/A
NOx (Oxides of Nitrogen as NO ₂)	6.82	6.07	N/A
CO (Carbon Monoxide)	2.26	1.61	N/A
PM (Particulate Matter)	0.49	0.26	N/A

* Tested in accordance with ISO 8178 D2 Reference 40 CFR 89 and weighted at load points described in Subpart "E", Appendix "A" for constant speed engines.

Conversion: (g/kWm•h = g/BHP•h x 1.34)

Test Methods and Conditions

Test Methods:

Steady-State emissions recorded per ISO8178-1 during operation at rated engine speed (+/-2%) and stated constant load (+/-2%) with engine temperatures, pressures and emission rates stabilized.

Fuel Specification:

46.5 Cetane Number, 0.035 Wt.% Sulfur; Reference ISO8178-5, 40CFR86.1313-98 Type 2-D and ASTM D975 No. 2-D.

Reference Conditions:

25°C (77°F) Air Inlet Temperature, 40°C (104°F) Fuel Inlet Temperature, 100 kPa (29.53 in Hg) Barometric Pressure; 10.7 g/kg (75 grains H₂O/lb) of dry air Humidity (required for NOx correction); Intake Restriction set to maximum allowable limit for clean filter; Exhaust Back Pressure set to maximum allowable limit.

Data was taken from a single engine test according to the test methods, fuel specification and reference conditions stated above and is subject to engine-to-engine variability. Tests conducted with alternate test methods, instrumentation, fuel or reference conditions can yield different results.

Data Subject to Change Without Notice.